

Amendments to the Claims:

1. through 13. (Cancelled)

14. (Original) A method of forming a rail clip for anchoring a plurality of wire springs in a seat base, comprising the steps of:

providing an elongate rail formed of a metal sheet;

forming a plurality of tabs extending from one longitudinal edge of the rail, the tabs comprising integral extensions of the metal sheet spaced apart along the edge of the rail; and

bending the tabs to form hooks spaced along the elongate rail and configuring each hook to receive and firmly hold an end of a wire spring.

15. (Original) The method of forming the rail clip according to claim 14, wherein the elongate rail has an angle cross-sectional shape.

16. (Original) The method of forming the rail clip according to claim 14, further comprising forming the rail to have an angle cross-sectional shape by bending the rail along a long axis.

17. (Original) The method of forming the rail clip according to claim 14, further comprising forming holes in the rail for fasteners to pass through.

18. (Original) The method of forming the rail clip according to claim 14, further comprising applying noise-suppressing material to spring-engaging surfaces of each of the hooks.

19. (Original) The method of forming the rail clip according to claim 19, wherein said applying step comprises applying a tape as the noise-suppressing material.